

**L-3 Communications Narda Microwave East
Plater Source Selection Guidelines
Revision H - 9/14/12**

Finish	Qualified Suppliers															
Black Anodize	Action Anodizing & Plating B & M Finishers Finishing Touch Nassau Chromium plating Poly-Metal Finishing															
Chem Film per MIL-DTL-5541 F Type I (superceded MIL-C-5541)	Supplier of choice															
RoHS Chem Film per MIL-DTL-5541 Type II	<p>Use a supplier below or supplier of choice IF you provide Narda a supplier certification as proof they are using one of the following solutions:</p> <p align="center">Approved RoHS solutions & suppliers</p> <table border="1"> <thead> <tr> <th>Manufacturer</th> <th>Solution</th> <th>Approved sources</th> </tr> </thead> <tbody> <tr> <td>C-S-Surtec</td> <td>Chromital TCP</td> <td>Action Anodize & Plating Finishing Touch Multitone Finishing Plating & Finishing Services</td> </tr> <tr> <td>Henkel Surface Tech</td> <td>Alodine T 5900</td> <td>Coating Technology Inc. E.C. Sumereau & Sons, Inc</td> </tr> <tr> <td>MacDermid Inc.</td> <td>Iridite NCP</td> <td>Kion Technology</td> </tr> <tr> <td>Metalast</td> <td>Metalast TCP-HF</td> <td>Coastline Metal Finishers Compac Inc. Master-Craft Finishers Nassau Chromium Plating Santa Clara Plating Co. Tronic Plating</td> </tr> </tbody> </table>	Manufacturer	Solution	Approved sources	C-S-Surtec	Chromital TCP	Action Anodize & Plating Finishing Touch Multitone Finishing Plating & Finishing Services	Henkel Surface Tech	Alodine T 5900	Coating Technology Inc. E.C. Sumereau & Sons, Inc	MacDermid Inc.	Iridite NCP	Kion Technology	Metalast	Metalast TCP-HF	Coastline Metal Finishers Compac Inc. Master-Craft Finishers Nassau Chromium Plating Santa Clara Plating Co. Tronic Plating
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Cadmium Plate	Purecoat - Florida															
Copper Flash	Nassau Chromium Plating Purecoat - North															
Gold	AEP - American Electro Products Purecoat - Florida Hi-Tech Plating not for barrel plate Specialized Plating not for barrel plate															
Hardcoat per MIL-A-8625 " " " Hardcoat per Sanford Process Hardcoat - Teflon Impregnated	Poly-Metal Finishing Nassau Chromium Plating Duralectra Embee Inc															
Immersion Silver - Macdermid Sterling	Superior Processing															
METGRAF Material	General Metal Finishing Purecoat - North															
Nickel	Coastline Metal Finishing Hi-Tech Plating Plating & Finishing Services (approved for Narda Spec 501545 only) Purecoat - Florida															


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Passivation	Supplier of choice You must provide Narda spec 410316 to supplier
Selective Plating: Silver/Chem Film	Kion Technology Coastline Metal Finishing
Silver	Coastline Metal Finishing Hi-Tech Plating Purecoat - Florida Specialized Plating
Tin/Lead	Hi-Tech Plating Purecoat - Florida
Tin	Supplier of choice Note: Purecoat Florida does not plate to MIL-T-10727
Tri-Alloy	Purecoat - North

NADCAP accredited platers	Coastline Metal Finishing Hi-Tech Plating Nassau Chromium Plating	Purecoat - Florida Purecoat - North Specialized Plating
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State and phone number of suppliers listed			
Action Anodizing & Plating	NY 631-842-5806	Kion Technology	CA 408-435-3008
AEP - American Electro Products	CT 800-237-4827	Master Craft Finishers	NY 631-586-0540
B & M Finishers	NJ 908-241-5640	Multitone Finishing	NY 516-485-1043
Coastline Metal Finishing	CA 714-895-9099	Nassau Chromium	NY 516-746-6666
Coating Technology Inc.	NY 585-546-7170	Plating & Finishing	COSTA RICA
Compac Inc.	NY 631-585-3400	Poly-Metal Finishing	MA 800-628-8356
Duralectra	RI 401-597-5000	Purecoat - Florida	FL 561-844-0100
E.C. Sumereau & Sons, Inc	NY 631-423-5256	Purecoat - North	MA 617-484-8870
Embee Inc	CA 714-546-9842	Santa Clara Plating	CA 408-496-0740
Finishing Touch	NY 631-242-5636	Specialized Plating	MA 978-373-8030
General Metal Finishing	MA 508-226-5606	Superior Processing	CA 714-524-8529
Hi-Tech Plating	MA 800-638-1011		

Note: Contact buyer for questions or clarifications on approved Plating suppliers


Henry Perez


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